



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3261-1
Job Sheet 171645



Part No: D3261-1

Job Qty: 5 ea

Part Name: Battery Case Tray



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/6/18

Job Tracking No:

Due Date: 2/16/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A2 IPP B 04.12.02 Material no longer cut in-house KJ/JLM IPP Rev:C 08-11-21 Material cut On Waterjet JLM Verified BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Waterjet		SC 18/03/27
100	Waterjet	5 pcs	2/15/18	2/15/18	0.00	1.04	Waterjet1		SC 18/03/27
110	CNC Vertical Machining	5 pcs	2/16/18	2/16/18	1.43	8.06	HAAS1-3		DAS 18/04/11
120	QC	5 pcs	2/16/18	2/16/18	0.00	0.00	QC2 Machining-2		52 18/04/11
130	QC	5 pcs	2/16/18	2/16/18	0.00	0.00	QC8 Machining-2		9-89 18-04-12
140	Packaging	5 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3	57247	
150	QC21-SA	5 Ea	2/16/18	2/16/18	0.00	0.00	QC21		APR 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB750	UHMW .750 sheet	9.5000 sf (1.9 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB750	10	11	0

Part Specifications

Specifications could not be found.

Plex 2/6/18 1:18 PM dart.leroux.jason



Container No: S055689



Part: D3261-1

Job No: 171645

Serial No/Batch: S055689

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 03/27/18

DART AEROSPACE LTD		Work Order:	171645
Description: Battery Case Tray (Dual Battery Rack)		Part Number:	D3261-1
Inspection Dwg: D3261 Rev: A2		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
22.00	+/-0.030	22.00	✓		Tape	
18.00	+/-0.005	18.00	✓		Tape	
12.25	+/-0.030	12.25	✓		Uer	
9.75	+/-0.030	9.75	✓		Tape	
1.27	+/-0.030	1.248	✓		Uer	
11.00	+/-0.030	11.00	✓		Tape	
Ø0.191	+0.005/-0.001	0.191	✓		G.P	
0.50	+/-0.010	0.505	✓		Uer	
0.49	+/-0.03	0.488	✓		Uer	
2.00	+/-0.010	2.010	✓		Uer	
10.00	+/-0.010	10.00	✓		Tape	
1.00	+/-0.010	1.004	✓		Uer	
2.13	+/-0.010	2.127	✓		Uer	
Ø0.386	+0.005/-0.001	0.386	✓		G.P.	
4.00	+/-0.005	4.00	✓		Uer	
0.75	+/-0.030	0.758	✓		Uer	
0.125	-0.010/+0.030	0.150	✓		Uer	
0.55	+/-0.030	0.550	✓		Uer	
0.50	+0.000/-0.030	0.488	✓		Uer	
0.67	+0.000/-0.030	0.658	✓		Uer	

DAS

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18/04/11

Measured by:	SC9-89	Audited by:	PD	Prototype Approval:	N/A
Date:	18/03/27	Date:	18-04-12	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.07.07	New Issue	KJ/JLM	
B	04.12.06	Dimension 0.49 +/-0.010 was 0.610 +/-0.03	KJ/JLM	
C	08.11.27	0.67 dimension added	KJ/EC	